

# Reminiscences of the VLSI Revolution: A Timeline of Events

By Lynn Conway

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## Date      Timeline Sections and Lists of Events

### Lynn Conway's early career:

Jun 64	Conway is recruited by IBM Research
Spring 65	Joins the IBM-ACS supercomputer project
1965-68	Works on multi-level simulation of ACS-1
Sep 65	Invents multiple--issue dynamic instruction scheduling (DIS), a foundational paradigm of ACS-1's architecture
Aug 6, 68	Proposes a design of the multiple-level-of-abstraction ACS computer-design-process
Aug 29, 68	Conway is fired after informing IBM of her plans for gender transition
Spring 69	Completes her gender transition, and quietly restarts her career in 'stealth mode,' in a new identity
Oct 13, 69	Conway joins Memorex
Mid 71	Becomes CPU architect of MRX 30 computer system
Fall 72	Memorex leaves computer business
Oct 8, 73	Conway joins Xerox PARC, as architect/designer of the Sierra compound OCR/FAX system
Fall 75	Bert Sutherland, Lynn's new lab manager, cancels the Sierra Project

### Early events in Large Scale Integration (LSI):

Apr 19, 65	Gordon Moore postulates LSI scaling effects
66	Robert Bower, et al, invent self-aligned gate MOS fabrication technology
66-68	Frank Wanlass, Bob Booher and Lee Boysel innovate and evolve MOS dynamic-logic circuit-design methods
Apr 70	Lee Boysel publishes MOS circuit design methods innovated at Fairchild and Four-Phase Systems
70	Carver Mead coins the term "Moore's Law"
70	Federico Faggin advances Intel's MOS circuit design methods
Nov 15, 71	Intel introduces the 4004 microprocessor, which uses the emerging MOS circuit-design methods
71	Mead begins teaching MOS circuit design at Caltech
72	Bruce Hoenisen & Mead calculate the physical limits of MOS scaling
Oct 74	Robert Dennard calculates the effects of MOS scaling on system performance
late(?) 74	Ivan Sutherland becomes chair of Computer Science at Caltech; recruits Mead to the new department
75	Sutherland, Mead & Tom Everhart conduct ARPA study of basic limits of microelectronic fabrication technology

### **Xerox PARC/Caltech collaborate to explore chip-design complexity problem:**

- Fall 75 Early meetings, discussions and brainstorming begins at PARC and Caltech
- Jan 26, 76 Ivan Sutherland proposes formal PARC/Caltech collaboration in a letter to Bert Sutherland
- 76 Conway, Fairbairn (PARC) and Mead, Rowson, Johannsen (Caltech) begin an intensive research collaboration
- 76 Doug Fairbairn and Jim Rowson prototype ICARUS interactive graphical chip layout system
- 76 Ivan Sutherland and Ron Ayres at Caltech create CIF1.0 graphical interchange format for layout specs
- 76 Caltech: Mike Tolle, Ivan Sutherland, et al, design "OM" data path chip, using Ron Ayres ICL/ICLIC symbolic layout software
- Fall 76 Sutherland and Mead begin writing Scientific American article (publ Nov 77) on open challenges faced as 76 came to a close.
- Nov 76 ARPA publishes the '75 study by Sutherland, Mead & Everhart on basic limits of fabrication technology

### **Shifting the paradigm: creating new VLSI system design methods:**

- Late 76 Conway senses Steinmetz analogy: need for restructuring, simplification, codification of entire space of chip design abstractions.
- Early 77 Conway proposes that she and Mead craft a streamlined methodology for design of systems, rather than just circuits.
- Spring 77 In burst of creativity, Mead and Conway coalesce a design-methodology that covers abstraction-levels from systems to silicon.
- Spring 77 Conway invents  $\lambda$ -based scalable design rules, cracking major roadblock to effective MOS EDA
- Spring 77 Fairbairn and Rowson adapt ICARUS layout system to  $\lambda$ -based scalable design rules
- Spring 77 Conway begins to compile tutorial overview of the new methods from new paradigm point-of-view.
- Jun 77 Dave Johannsen begins design of "OM2" - creating many classic subsystem design-examples under the new methods
- Jun 77 Conway wonders "What to do?" with the new methods; they're too avant-garde for publication in traditional journals.

### **Creating and rapidly evolving a textbook to teach and validate the methods:**

- Jun 77 Conway proposes idea of evolving a comprehensive textbook, writing/self-publishing it using PARC's computers/printers
- Jul-Aug 77 Conway launches crash effort to architect/write the text.
- Oct 77 Chapters 1-3 of pre-publication draft readied for Carlo Sequin at UCB and Mead at Caltech, who provide feedback on usage
- Dec 77 Johannsen completes design of OM2; Lyon, Sproull and Sequin formally define CIF2.0.
- Jan 78 Overview of ICARUS and CIF2.0 descriptions readied for Chapter 4, OM2 design-examples readied for Chapter 5, of evolving text.
- Feb 78 Chapters 1-5 readied for courses by Bob Sproull at CMU, Ivan Sutherland at Caltech and Fred Rosenberger at Washington Univ.

### **The MIT '78 VLSI System Design Course:**

- Early 78 Bert Sutherland urges Conway to create and teach a new form of VLSI system design course at MIT.; she accepts the challenge.
- May 78 While designing the course, Conway gets idea of including QTA mask/fab of student design projects
- May-Jul 78 Conway evolves course-plan, drafts course handouts; lectures to be pipelined with design project work
- Spr-Sum 78 Chapters 7, 8, 9 of text contributed by Chuck Seitz, H. T. Kung, Carver Mead
- Jul 78 Chapters 1-9 of pre-publication draft completed for the upcoming MIT course

Sep 12, 79 MIT '78 course begins: 32 students plus a number of faculty observers  
 Sep 78 Hon, Sequin, Lyon complete "The Guide to LSI Implementation" for use in course design lab and for coordinating mask and fab.  
 Sep 78 Design lab setup: Dec 20 terminals, CIFTRAN symbolic layout software, HP pen-plotters.  
 Oct 24, 78 Design projects begin  
 Dec 6, 78 Design cut-off date: Student-project design files sent to PARC via ARPAnet (19 projects);  
 Dec 7-8, 78 Bell and Lyon merge files into 2 multi-project chip-types, convert to mask format.  
 mid Dec 78 E-beam masks made by Micro Mask, wafers fabrication begins at HP's Deer Creek Lab.  
 Dec 14, 78 Final class meeting  
 Jan 18, 79 Packaged design project chips returned to students at MIT for testing during the Independent Activity Period.

### **Innovating the ARPAnet-based "MPC" system for QTA prototyping of VLSI chip designs:**

Early 79 Push-back against "toy" methods erupts both inside and outside PARC. Conway wonders "what to do?"  
 Spring 79 Conway invents MPC system for QTA prototyping of large numbers of chip-design projects (an early "internet commerce" system).  
 Summer 79 Conway goes for it: announces "MPC79"; Conway, Bell and Newell design and build prototype MPC system  
 Summer 79 Conway creates the "Guidebook for the Instructor of VLSI Design" from her detailed MIT lecture notes.  
 Aug 79 Hon, Sequin and Lyon complete 2nd edition of "The Guide to LSI Implementation"  
 Sep 79 Addison-Wesley publishes "Introduction to VLSI Systems", by Mead and Conway  
 Sep 79 VLSI courses start at 12 universities, using the Mead-Conway text, the Instructor's Guide, and the Guide to LSI Implementation  
 Fall 79 Conway, Bell, Lyon coordinate MPC79 events with faculty and lab assistants at the 12 universities  
 Dec 4, 79 MPC79 design cutoff: Bell gathers/merges all design files into 12 multi-project chip types on 2 wafer types  
 Dec 79 E-beam masks made by MicroMask, wafers fabricated by HP's Deer Creek Lab  
 Jan 2, 80 Packaged chips sent to the 12 universities: 82 projects, 124 designers, turnaround time: 29 days.  
 Jan 80 Fairbairn's and Rowson's new Magazine "Lambda" helps spread news of the stunning success of MPC79.  
 Spring 80 Group led by Ted Strollo at PARC initiates follow-on MPC580 project  
 May 30, 80 MPC580 design cutoff; all design files gathered/merged into many multi-project chips on 5 wafer types  
 Jun-Jul 80 E-beam masks made by MicroMask, wafers fabricated by HP's Deer Creek Lab  
 Jul 7-14, 80 Packaged chips sent to 15 universities/research-organizations: 171 projects, turnaround time (pipelined): 37-47 days.

### **Launching MOSIS by tech-transfer of the MPC system to USC-ISI:**

Early 80 Bert Sutherland realizes that the MPC runs are a 'success disaster' for PARC; conceives of tech-transfer to USC-ISI  
 Spring 80 Sutherland, Conway, Bell (PARC) meet with Uncapher, Cohen, Lewicki (USC-ISI) to begin tech-transfer of MPC system  
 Early 81 The new MOSIS service begins operations, with funding from DARPA (and later from NSF)

### **Paradigm shift sweeps through in a flood of courses, EDA tools, chip architectures and startups:**

- Early 80 Bob Kahn and Duane Adams launch the DARPA VLSI Research Program
- 80-81 DARPA funds university researchers to build on the Mead-Conway methods, innovate chip architectures and EDA tools
- Jan 81 Conway publishes "The MPC Adventures" as Xerox PARC technical report, reflecting on these events.
- Oct 20, 81 Mead and Conway receive Electronics Award for Achievement, bringing wide notice to their work.
- 80 onward Many short-intensive Mead-Conway VLSI design courses established (HP, VTI, Hellman Assoc., MIT, . . . )
- 80 onward Foundry/broker startups begin providing QTA prototyping services (SynMOS, VTI, . . . )
- 81 onward MOSIS-like organizations are launched in other countries (AUSMPC, CMP, NORCHIP, EIS, EUROCHIP, . . . )
- 82-83 113 universities around the world offered Mead-Conway courses by '82-'83 school year.
- 82 onward Wave of startups begins (SGI, MIPS, SUN, ARM, . . . , Valid logic, Viewlogic, Mentor Graphics, Daisy, Cadence, . . . )
- 99 Impact of Mead-Conway methods and DARPA VLSI program documented in NRC book "Funding a Revolution"

### **Conway moves on to new fields:**

- 81 Conway founds 'Knowledge Systems Area" at Xerox PARC; leads research in AI and collaboration technology
- 83 Joins DARPA as Assistant Director for Strategic Computing; leads research in machine intelligence
- 85 Joins University of Michigan as Professor of EECS and Associate Dean of Engineering

### **Conway's early IBM work uncovered; she finally 'comes out' to tell her story:**

- Dec 98 Conway stumbles onto Mark Smotherman's IBM-ACS website; realizes she must quietly come out.
- 99-Pres Helps Smotherman locate ACS vets and reconstruct ACS history.
- Nov 19, 00 Conway's story reported in L. A. Times article, "Through the Gender Labyrinth"
- 08 Conway begins building "The VLSI Archive"
- Jan 10 Conway receives Computer Pioneer Award from IEEE Computer Society, in recognition of her early work
- Nov 11 Conway publishes her ACS Reminiscences in Brian Randell's Festschrift
- Dec 12 Conway publishes her VLSI Reminiscences in IEEE Solid State Circuits Magazine